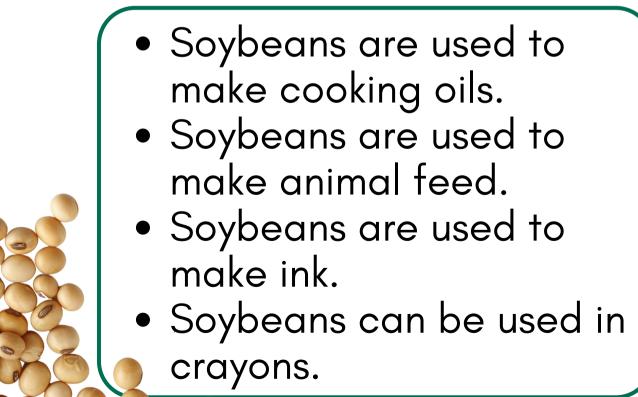


Soybeans

- More soybeans are grown in the U.S. than anywhere else in the world.
- Illinois is the #1 producer of soybeans in the U.S.







Directions: Color each of the soy crayons based on the color words.

